

# Technical Datasheet

## Interpon 200

Polyurethane powder coatings



### Product description

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**Interpon 200** is a series of polyurethane-based powder coatings designed for the exterior environment offering excellent corrosion resistance and flexibility properties. Exceptionally smooth flow and high gloss make Interpon 200 powders ideal for applications where a high level of aesthetic finish is required.

### Powder properties

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	Typical value
<b>Chemical Type</b>	Polyurethane
<b>Density</b>	1.2 - 1.9 g/cm <sup>3</sup> , depending on colour and effect
<b>Recommended film thickness</b>	60 - 90µm
<b>Shelf life</b>	24 months below 30 °C
<b>Storage Conditions</b>	Under dry, cool ( $\leq 30^{\circ}\text{C}$ ) conditions (open boxes must be resealed)
<b>Curing schedule</b>	15-20 min at 190°C 10-15 min at 200°C

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### Pre-treatment

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Aluminium components should receive a full multi-stage chromate conversion coating or suitable chrome-free pre-treatment or suitable pre-anodising to clean and condition the substrate. Detailed advice should be sought from the pre-treatment supplier. Iron phosphate and particularly Zinc phosphating of ferrous metals improves corrosion resistance. Aluminium substrates may require a chromate conversion coating.

### Application

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Powders can be applied by manual or automatic electrostatic spray equipment. Bonded products have better application properties than blended products (more stable) but attention should still be paid to line settings in order to avoid "marble effect" and changes in aspect after recycling. Different substrates (aluminium, steel, galvanized steel...), use of primer, and big changes in film thickness may give a different aspect. Products with different codes should not be mixed even if same colour and gloss. It is recommended that for consistent application and appearance product be fluidized during application.

<b>Application Method</b>	Electrostatic
<b>Recycling</b>	Unused powder can be reclaimed using suitable equipment and recycled through the coating system, but a minimum of 70% virgin powder should be used.

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### Test conditions

Actual product performance will depend upon the circumstances under which the product is used. Testing has been determined under laboratory conditions using the following application properties and is for guidance only.

<b>Pre-treatment</b>	Zinc Phosphate
<b>Substrate</b>	Polished steel
<b>Curing schedule</b>	10 min at 200°C (object temperature)

### Mechanical tests

	Typical value	Method/standard
<b>Adhesion</b>	Class 0	ISO 2409 (2 mm Crosshatch)
<b>Erichsen cupping</b>	Pass 5 mm	ISO 1520
<b>Flexibility</b>	Pass 5 mm	ISO 1519
<b>Hardness</b>	Pass - no penetration to substrate	ISO 1518-1 (2000g)
<b>Impact resistance</b>	≥20 kg.cm	ISO 6272-2 (d)

### Chemical and durability tests

Whilst maintaining the general protective and anti-corrosive properties of powder coatings, aluminum and copper/bronze metallic finishes, when submitted to the listed tests, may rapidly show a loss of metallic aspect. The results shown are based on tests which (unless otherwise indicated) have been carried out under laboratory conditions and are given for advice only, actual performance depends upon the circumstances under which the product is used.

	Typical value	Method/standard
<b>Chemical Resistance</b>	Excellent resistance to acid, alkalis, oils and chemicals at room temperatures.	
<b>Salt spray test</b>	Pass, no corrosion creep more than 3 mm from scribe, 500 h	ISO 9227

### Environmental and durability tests

	Typical value	Method/standard
<b>Humidity</b>	Pass - no blistering or loss of gloss, 1000 h	ISO 6270-2 CH (Constant humidity)
<b>Exterior durability</b>	Suitable for outdoor use	

### Repair

<b>Surface preparation</b>	Damaged areas must be clean and free of grease or rust. Dry-sand the area with 600 grade paper down to the substrate. The area must be completely free of dust and cleaned with a non-aggressive solvent before proceeding. Any damage of the coating system must be repaired as soon as possible.
<b>Application</b>	For repairs a PU (2K or 1K) liquid paint is recommended.

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### Additional Information

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Interpon polyurethane powders are available in a wide range of colours and gloss levels to suit different applications. Some polyurethane powders release a small amount (1.5%) of ε-caprolactam on stoving. Care should be taken to ensure that working concentrations of caprolactam are kept below 25mg/m<sup>3</sup>. Interpon 200 powders are available in bright aluminium finishes which are susceptible to scratching and finger marking. Protection by use of a clear polyester top coat is recommended when the coated article is to be subjected to physical damage or environmental damage. The top coat should ideally be applied within 2 hours of the metallic coating and gloves should be worn when handling the metallic coated articles. For further details on the use of metallic powder coatings please contact AkzoNobel.

### Safety Precautions

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This product is intended for use only by professional applicators in industrial environments and should not be used without reference to the relevant health and safety data sheet which Akzo Nobel has provided to its customers.

### Disclaimer

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**IMPORTANT NOTE:** The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product.

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